

Lasertechnik
WALTER
HM-Werkzeuge

**FABRICANTE DE DISCOS DE SIERRA
DE PRECISIÓN CON DIENTES DE METAL DURO**

■ Calidad y flexibilidad



BAJA TOOL

DISTRIBUIDOR AUTORIZADO:

HERRAMIENTAS DE CORTE DE LA BAJA S.A. DE C.V.
BLVD. MANUEL J. CLOUTHIER No. 21 INT.1, EL LAGO
TIJUANA, BAJA CALIFORNIA MEXICO CP 22550

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Sierra Angulo de Corte Negativo
- 

Sierra Angulo de Corte Positivo
- 

Sierra Angulo de Corte Plano
- 

Sierra Combinada Versión 2 Aguas = ATB + ATB
- 

Sierra Combinada Versión ATB
- 

Sierra Combinada Versión 4 ATB + R
- 

Trapezoidal alterno = TC
- 

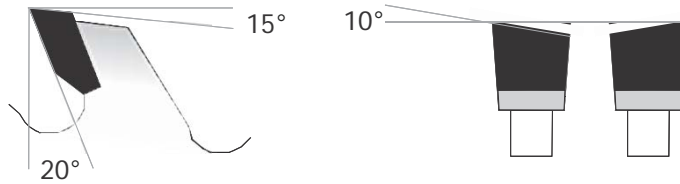
Doble trapezoidal = D-TC
- 

V Invertido + Conico = V - Hollow
- 

Sierra Combinada con 30 de Visel

Disco Serie 1

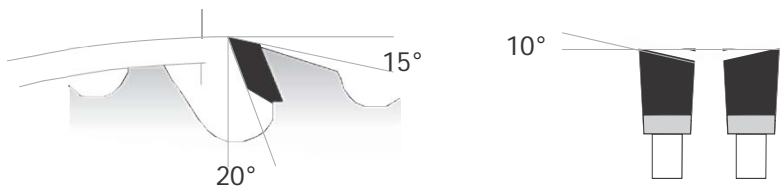
DISCO PARA RAJAR - CORTE LONGITUDINAL



Num. De Parte	Ø Exterior	Pastilla	Plato	Ø Interior	Dientes	Angulo
01-01002401	10"	.126"	.087"	5/8"	24	20°
01-01202802	12"	.126"	.087"	1"	28	20°
01-01403202	14"	.138"	.098"	1"	32	20°

Disco Serie 3

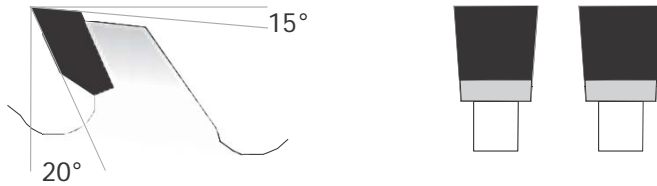
DISCO PARA RAJAR - CORTE LONGITUDINAL CON ANTIGOLPEO



Num. De Parte	Ø Exterior	Pastilla	Plato	Ø Interior	Dientes	Angulo
03-01002401	10"	.126"	.087"	5/8"	24	20°
03-01202802	12"	.126"	.087"	1"	28	20°
03-01403202	14"	.138"	.098"	1"	32	20°

Disco Serie 5

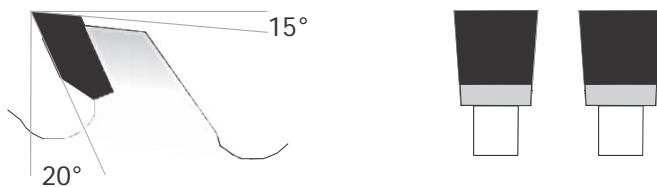
DISCO DE ALTA RESISTENCIA CORTE LONGITUDINAL



Num. De Parte	Ø Exterior	Pastilla	Plato	Ø Interior	Dientes	Angulo
05-01002401	10"	.045"	.095"	5/8"	24	20°
05-01202802	12"	.160"	.110"	1"	28	20°
05-01403202	14"	.170"	.120"	1"	32	20°
05-01603602	16"	.170"	.120"	1"	36	20°
05-01804002	18"	.184"	.134"	1"	40	20°

Disco Serie 7

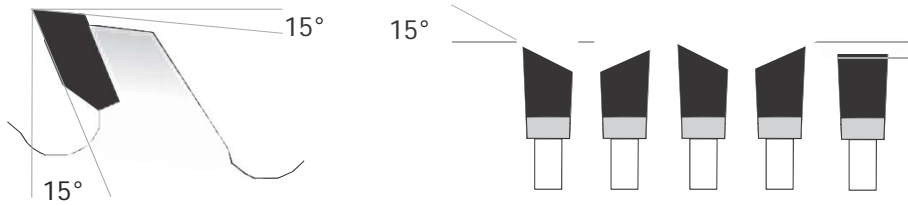
DISCO DE CORTE LONGITUDINAL PARA ENSAMBLE



Num. De Parte	Ø Exterior	Pastilla	Plato	Ø Interior	Dientes	Angulo
07-01003001	10"	.145"	.095"	5/8"	30	20°
07-01203602	12"	.160"	.110"	1"	36	20°
07-01203605	12"	.126"	.083"	3-1/8"	36	20°
07-01203608	12"	.150"	.110"	3-1/8"	36	20°
07-01203609	12"	.160"	.110"	3-1/8"	36	20°
07-01404002	14"	.170"	.120"	1"	40	20°
07-01403603	14"	.169"	.120"	2"	36	20°
07-01603602	16"	.170"	.120"	1"	36	20°
07-30003670	300mm	4.2mm	2.8mm	70mm(-)	36	20°

Disco Serie 9

DISCO COMBINADO



Num. De Parte	Ø Exterior	Pastilla	Plato	Ø Interior	Dientes	Angulo
09-01005001	10"	.126"	.087"	5/8"	50	15°
09-01206002	12"	.150"	.110"	1"	60	15°
09-01407002	14"	.155"	.110"	1"	70	15°
09-01608002	16"	.165"	.120"	1"	80	15°

Disco Serie 10

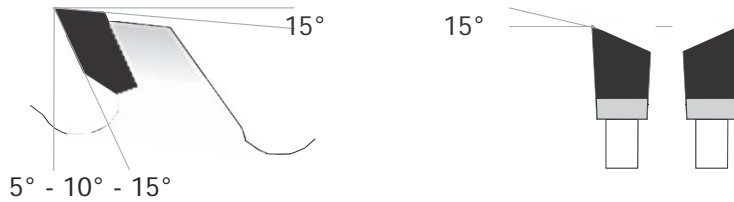
DISCO CALIBRE DELGADO



Num. De Parte	Ø Exterior	Pastilla	Plato	Ø Interior	Dientes	Angulo
10-00806001	8"	.090"	.063"	5/8"	60 ATB	10°
10-00806011	8"	.090"	.063"	5/8"	60 TC	10°
10-01002401	10"	.098"	.071"	5/8"	24 ATB	20°
10-01004001	10"	.090"	.063"	5/8"	40 ATB	15°
10-01008001	10"	.090"	.063"	5/8"	80 ATB	5°
10-01008011	10"	.090"	.063"	5/8"	80 TC	5°
10-01210002	12"	.090"	.063"	1"	100 ATB	5°
10-01210012	12"	.090"	.063"	1"	100 TC	5°

Disco Serie 11

DISCO ESTANDAR PARA CORTE TRANSVERSAL

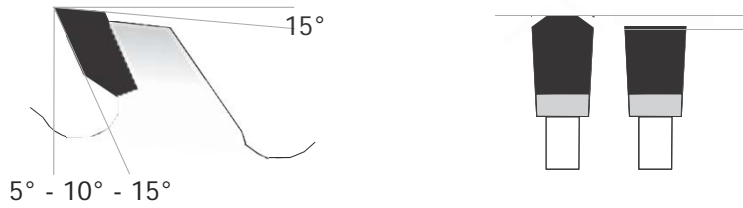


Num. De Parte	Ø Exterior	Pastilla	Plato	Ø Interior	Dientes	Angulo
11-00804001	8"	.110"	.070"	5/8"	40	15°
11-00804002	8"	.110"	.070"	1"	40	15°
11-00806001	8"	.118"	.078"	5/8"	60	10°
11-00906001	9"	.128"	.087"	5/8"	60	10°
11-01004001	10"	.126"	.087"	5/8"	40	15°
11-01004002	10"	.126"	.087"	1"	40	15°
11-01006001	10"	.126"	.087"	5/8"	60	10°
11-01006002	10"	.126"	.087"	1"	60	10°
11-01008001	10"	.126"	.087"	1"	80	5°
11-01204802	12"	.126"	.087"	1"	48	15°
11-01206002	12"	.126"	.087"	1"	60	10°
11-01207202	12"	.126"	.087"	1"	72	10°
11-01210002	12"	.126"	.087"	1"	100	5°
11-01406002	14"	.155"	.109"	1"	60	10°
11-01408002	14"	.150"	.109"	1"	80	5°
11-01410002	14"	.157"	.118"	1"	100	10°
11-01604002	16"	.155"	.110"	1"	40	15°
11-01606002	16"	.155"	.110"	1"	60	15°
11-01608002	16"	.155"	.110"	1"	80	15°
11-01806002	18"	.180"	.134"	1"	60	10°
11-01808002	18"	.180"	.134"	1"	80	10°
11-01810002	18"	.180"	.134"	1"	100	10°
11-30006030	300 mm	3.2 mm	2.2 mm	30mm(*)	60	10°
11-30007230	300 mm	3.2 mm	2.2 mm	31mm(*)	72	10°

(*) 2 Orificios Para Pernos de Arrastre 2/7/42mm - 2/9/46mm - 2/10/60mm

Disco Serie 13

DISCO ESPECIAL PARA TROZAR



Num. De Parte	Ø Exterior	Pastilla	Plato	Ø Interior	Dientes	Angulo
13-00804001	8"	.110"	.070"	5/8"	40	15°
13-00806001	8"	.118"	.078"	5/8"	60	10°
13-01004001	10"	.126"	.087"	5/8"	40	15°
13-01006001	10"	.126"	.087"	5/8"	60	10°
13-01008001	10"	.126"	.087"	5/8"	80	5°
13-01206002	12"	.126"	.087"	1"	60	10°
13-01207202	12"	.126"	.087"	1"	72	10°
13-01210002	12"	.135"	.095"	1"	100	5°
13-01406002	14"	.155"	.110"	1"	60	10°
13-01408002	14"	.150"	.109"	1"	80	5°
13-01410002	14"	.150"	.109"	1"	100	5°
13-01608002	16"	.155"	.110"	1"	80	15°
13-01808002	18"	.180"	.134"	1"	80	10°
13-01810002	18"	.180"	.134"	1"	100	10°
13-22006430	220mm	3.2mm	2.2mm	30mm	64	10° (**)
13-25008030	250mm	3.2mm	2.2mm	30mm	80	5° (*)
13-30006030	300mm	3.2mm	2.2mm	30mm	60	10° (*)
13-30007230	300mm	3.2mm	2.2mm	30mm	72	10° (*)
13-30009630	300mm	3.2mm	2.2mm	30mm	96	5°
13-35008430	350mm	3.5mm	2.2mm	30mm	84	10°

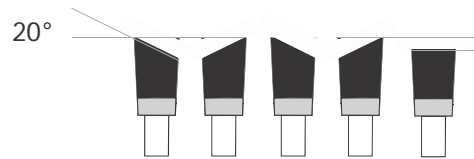
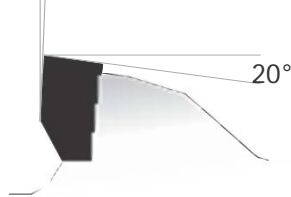
(*) 2 Orificios Para Pernos de Arrastre 2/7/42mm - 2/9/46mm - 2/10/60mm

(**) 2 Orificios Para Pernos de Arrastre 7/42mm

Disco Serie 15

DISCO PARA CORTE A 45 GRADOS

0° - 2° neg. - 5° neg.



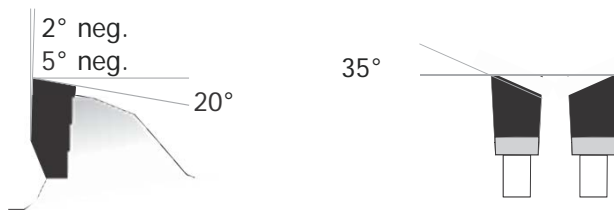
Num. De Parte	Ø Exterior	Pastilla	Plato	Ø Interior	Dientes	Angulo
15-01006001	10"	.110"	.080"	5/8"	60	2° neg
15-01008001	10"	.102"	.072"	5/8"	80	0° neg
15-01008011	10"	.102"	.072"	5/8"	80	5° neg
15-01206002	12"	.110"	.080"	1"	60	0°
15-01208002	12"	.110"	.080"	1"	80	0°
15-01208012	12"	.110"	.095"	1"	80	0°
15-01210001	12"	.128"	.098"	5/8"	100	5° neg
15-01210002	12"	.128"	.098"	1"	100	5° neg
15-01210011	12"	.128"	.098"	5/8"	100	0°
15-01410001	14"	.150"	.120"	5/8"	100	5° neg (~)
15-01510002	15"	.120"	.098"	1"	100	2° neg (>)

(>) Para Sierra "Hitachi"

(~) Para Sierra "Pistorius"

Disco Serie 17

DISCO PARA LAMINADO EN DOBLE CARA



Num. De Parte	Ø Exterior	Pastilla	Plato	Ø Interior	Dientes	Angulo
17-01008001	10"	.126"	.087"	5/8"	80	5°neg
17-01209602	12"	.126"	.087"	1"	96	5°neg
17-01410002	14"	.148"	.118"	1"	100	2°neg
17-22006430	220mm	3.2mm	2.2mm	30mm	64	5°neg (**)
17-25008030	250mm	3.2mm	2.2mm	30mm	80	5°neg (*)
17-30309630	303mm	3.2mm	2.2mm	30mm	96	5°neg (*)

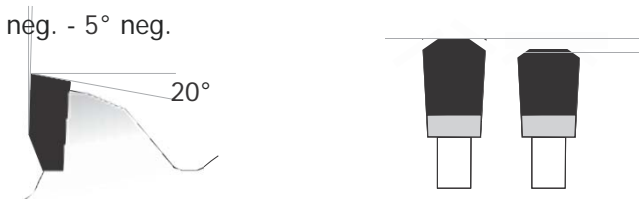
(*) 2 Orificios Para Pernos de Arrastre 2/7/42mm - 2/9/46mm - 2/10/60mm

(**) 2 Orificios Para Pernos de Arrastre 7/42mm

Disco Serie 19

DISCO PARA LAMINADO EN DOBLE CARA Y SUPERFICIE SOLIDA

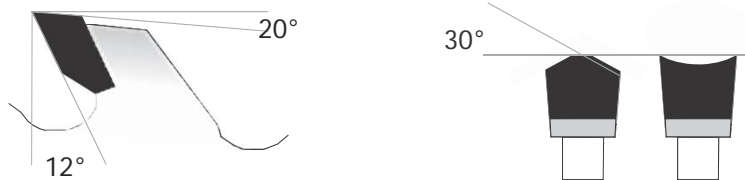
0° - 2° neg. - 5° neg.



Num. De Parte	Ø Exterior	Pastilla	Plato	Ø Interior	Dientes	Angulo
19-00706001	7-1/4"	.112"	.072"	5/8"	60	0°
19-00806001	8"	.106"	.072"	5/8"	60	0°
19-01008001	10"	.115"	.085"	5/8"	80	5° neg
19-01008011	10"	.115"	.085"	5/8"	80	0°
19-01210002	12"	.126"	.095"	1"	100	5° neg
19-01210012	12"	.126"	.095"	1"	100	0°
19-01410002	14"	.150"	.110"	1"	100	2° neg
19-01612002	16"	.150"	.110"	1"	120	2° neg
19-25008030	250mm	2.9mm	2.2mm	30mm	80	2° neg (*)
19-30309630	303mm	3.2mm	2.2mm	30mm	96	5° neg (*)
19-30309632	303mm	3.2mm	2.2mm	30mm	96	0° (*)

(*) 2 Orificios Para Pernos de Arrastre 2/7/42mm - 2/9/46mm - 2/10/60mm

Disco Serie 21 DISCO PARA MELAMINA

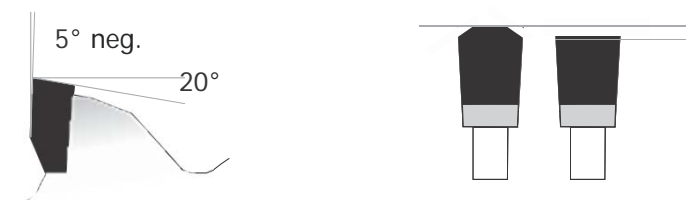


Num. De Parte	Ø Exterior	Pastilla	Plato	Ø Interior	Dientes	Angulo
21-22004030	220mm	3.2mm	2.2mm	30mm	40	12° (**)
21-25004830	250mm	3.2mm	2.2mm	30mm	48	12° (*)
21-30306030	303mm	3.2mm	2.2mm	30mm	60	12° (*)
21-35007230	350mm	3.2mm	2.2mm	30mm	72	12° (*)

(*) 2 Orificios Para Pernos de Arrastre 2/7/42mm - 2/9/46mm - 2/10/60mm

(**) 2 Orificios Para Pernos de Arrastre 7/42mm

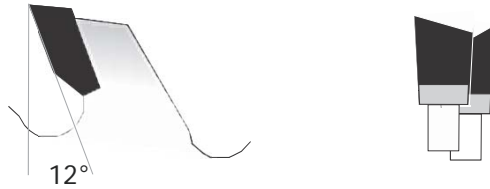
Disco Serie 23 DISCO PARA METALES NO FERROSOS



Num. De Parte	Ø Exterior	Pastilla	Plato	Ø Interior	Dientes	Angulo
23-00706001	7-1/4"	.112"	.087"	5/8"	60	5° neg
23-01006001	10"	.126"	.102"	5/8"	60	5° neg
23-01008001	10"	.126"	.102"	5/8"	80	5° neg
23-01010001	10"	.126"	.102"	5/8"	100	5° neg
23-01207202	12"	.128"	.102"	1"	72	5° neg
23-01208002	12"	.128"	.102"	1"	80	5° neg
23-01210001	12"	.128"	.102"	5/8"	100	5° neg
23-01210002	12"	.128"	.102"	1"	100	5° neg
23-01410802	14"	.138"	.110"	1"	108	5° neg
23-01410001	14"	.150"	.126"	5/8"	100	2° neg
23-01510002	15"	.120"	.098"	1"	100	2° neg
23-01610002	16"	.150"	.126"	1"	100	2° neg
23-01810002	18"	.165"	.134"	1"	100	2° neg
23-02010002	20"	.174"	.134"	1"	100	0°
23-02012002	20"	.174"	.134"	1"	120	0°
23-02014002	20"	.174"	.134"	1"	140	0°

Disco Serie 25

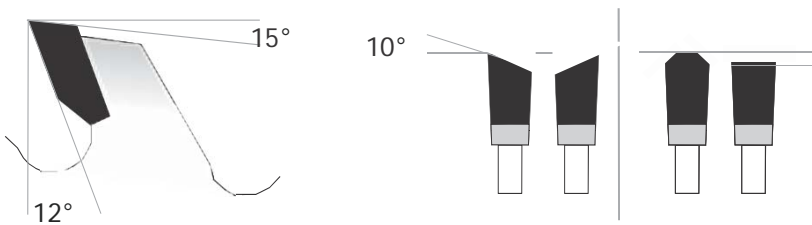
DISCO INCISOR EN DOS PIEZAS



Num. De Parte	Ø Exterior	Pastilla	Plato	Ø Interior	Dientes	Angulo
25-08002020	80mm	2.8-3.6	2.0mm	20mm	2x10	12°
25-10002420	100mm	2.8-3.6	2.0mm	20mm	2x12	12°
25-10002422	100mm	2.8-3.6	2.0mm	22mm	2x12	12°
25-12002420	120mm	2.8-3.6	2.0mm	20mm	2x12	12°
25-12002422	120mm	2.8-3.6	2.0mm	20mm	2x12	12°
25-12002403	120mm	2.8-3.6	2.0mm	3/4"	2x12	12°
25-12002450	120mm	2.8-3.8	2.2mm	50mm	2x12	12°
25-12502422	125mm	2.8-3.6	2.2mm	22mm	2x12	12°

Disco Serie 27

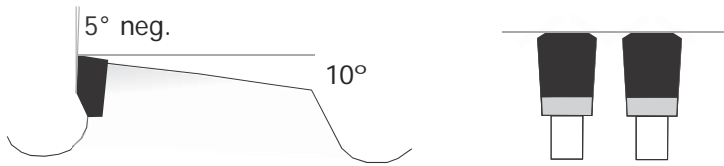
DISCO PARA MAQUINAS PORTATILES



Num. De Parte	Ø Exterior	Pastilla	Plato	Ø Interior	Dientes	Angulo
27-00702401	7¼"	.102"	.072"	5/8"	24 ATB	12°
27-00704001	7¼"	.102"	.072"	5/8"	40 ATB	12°
27-00706001	7¼"	.102"	.072"	5/8"	60 ATB	12°
27-00704013	7¼"	.102"	.072"	5/8"	40 TC	12°

Disco Serie 29

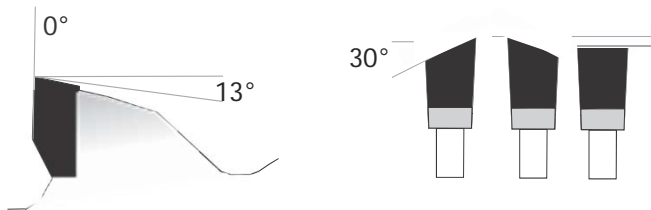
DISCO PARA CLAVOS



Num. De Parte	Ø Exterior	Pastilla	Plato	Ø Interior	Dientes	Angulo
29-01002001	10"	.126"	.087"	5/8"	20	12°
29-01202402	12"	.126"	.087"	1"	24	12°
29-01402802	14"	.137"	.098"	1"	28	12°
29-01803602	18"	.165"	.110"	1"	36	12°

Disco Serie 31

DISCO PARA CORTE DE ACERO



Num. De Parte	Ø Exterior	Pastilla	Plato	Ø Interior	Dientes	Angulo
31-20504002	205mm	2.2mm	1.8mm	25.4mm	40	5° neg
31-25504802	255mm	2.4mm	2.0mm	25.4mm	48	5° neg
31-30506002	305mm	2.4mm	2.0mm	25.4mm	60	5° neg
31-30508002	305mm	2.4mm	2.0mm	25.4mm	80	5° neg
31-35508002	355mm	2.6mm	2.2mm	25.4mm	80	5° neg
31-35510002	355mm	2.6mm	2.2mm	25.4mm	100	5° neg